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Operator: AMEREN ILLINOIS COMPANY	Operator ID#: 32513
Inspection Date(s): 2/25/2014, 2/26/2014, 2/27/2014	Man Days: 3
Inspection Unit: Belleville/E. St. Louis	
Location of Audit: Belleville	
Exit Meeting Contact:	
Inspection Type: Design Testing and Construction	
Pipeline Safety Representative(s): Valerie Schwing	
Company Representative to Receive Report: Michael Fuller	
Company Representative's Email Address: mfuller2@ameren.com	

CONSTRUCTION INFORMATION			
Location of Construction:		Construction Pe	erformed By:
Trenton Wescline School		Infrasource	
Contractor Foreman:	Luke Wohers		
Operator Inspector:	Kent Berry		
Person(s) On Job Site			
Brad Molder	Tyler Wohle	ers	Heath Hamilton
Brad Varwig			

Description of Construction:

Staff observed contractors perform a four inch bottom out with shims weld using welding procedures F01 and 001 from the operator's operations and maintenance manual.

MAIN INSTALLATION		Status
[192.55]	Steel	Yes
[192.59]	PE	No
[192.59]	Other	No
[192.5]	Class location :	Class 3
[192.619,192.621,192.623]	MAOP	400 PSI
[192.63]	Pipe Size :	3 inch
[192.55,192.59]	Specification :	API 5 L

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[192.55,192.59]	Manufacturer :	Steel Womlber Houston TX
[192.55,192.59]	Pipe Grade :	X42/X52
[192.55,192.59]	Wall Thickness :	0.218, 0.145 inches
[192.63(a)(2)]	Are pipe, valves, and fittings properly marked for identification?	Satisfactory
[192.227]	Date of Welder qualification:	2/3/14
[192.227]	Welder's Name:	Brad Molder
[192.225,192.275,192.277,192.279,192.283]	Is pipe joined in accordance with approved written procedures?	Satisfactory
General Comment:		
Staff reviewed the contractors/operators welding proced	ures F01 and 001 from the operator's operations and maintenance manual.	
[192.285]	Date of Plastic Joining Qualification :	Not Applicable
General Comment:		
Contractor's only welded steel pipe.		
[192.285]	Joiner's name:	Not Applicable
General Comment:		
Contractor's only welded steel pipe.		
[192.455]	Is buried metallic pipe coated?	Satisfactory
[192.461]	Does coating meet 192.461?	Satisfactory
[192.455(a)(1)]	Is cathodic protection being provided?	Satisfactory
[192.455(a)(1)]	Is cathodic protection being provided? By Anodes:	No
[192.455(a)(1)]	Is cathodic protection being provided? By Rectifier:	Yes
[192.461(c)]	Is coating inspected just prior to being installed in the ditch?	Satisfactory
[192.467]	Are pipelines electrically isolated from other underground metallic structures?	Satisfactory
[192.479]	Are above ground facilities cleaned and coated or jacketed as needed?	Not Applicable
General Comment:		
Contractor's only preformed a 4 inch bottom out with shi	ms weld.	
[192.303]	Are comprehensive written construction specifications available and adhered to?	Satisfactory
General Comment:		
Staff reviewed specs for GTSE 000910 Station 195		
[192.305]	Are inspections performed by the operator to check adherence	Satisfactory

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	to the construction specifications?	
[192.307]	Is material being visually inspected at the site of installation to ensure against damage that could impair its serviceability?	Satisfactory
[192.319]	Is ditch back-filled to provide firm support and prevent damage to pipe or coating?	Satisfactory
General Comment:		
Staff observed supports to prevent damage	ge to the pipe and the coating.	
[192.321(c)]	Is plastic pipe installed as to minimize shear and tensile forces?	Not Applicable
General Comment:		
Staff did not observe plastic pipe being in	stalled.	
[192.321(e)]	Does plastic pipe have means of locating while underground?	Satisfactory
General Comment:		
Staff observed already installed pipe that	had two tracer wires.	
[192.325]	Are required clearances from underground structures being maintained?	Satisfactory
General Comment:	·	
Twelve inches of clearance was maintain	ed from underground structures.	
[192.327]	Is required cover being obtained appropriate to type of pipeline and location?	Satisfactory
General Comment:	·	
Thirty inches of cover was maintained as	per operator's operations and maintenance manual.	
[192.503]	Are general testing requirements being met?	Satisfactory
General Comment:		
Staff reviewed leak test records performe The gauge number used for the test was	d on 2/24/14 that began at 1:59 PM and was completed at 2:22 PM. The test was held for 23 min 2B-011.	ns and held at 23 PSI.
[192.517]	Are records being made of strength and leak tests?	Satisfactory
General Comment:		
Staff reviewed leak test records performe The gauge number used for the test was	d on 2/24/14 that began at 1:59 PM and was completed at 2:22 PM. The test was held for 23 min 2B-011.	ns and held at 23 PSI.
[192.807]	Were covered employees Operator Qualification records reviewed to ensure qualification?	Satisfactory
General Comment:		
Staff reviewed welder's qualifications.		
[192.805(c)]	Were non-qualified personnel being "directed and observed" by a qualified individual?	Not Applicable

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General Comment:		
All workers were qualified to do the tasks.		
[192.805(c)]	Were span of control limitations being followed?	Not Applicable
General Comment:	<u> </u>	•
All workers were qualified to do the tasks.		
Was a Protocol 9 (Form 15) Completed	1?	No
[192.614]	Were One Call Notifications performed as required?	Satisfactory
General Comment:	•	
The notifications were cleared on 12/17/14. Dig Start: 02/19/14 11:45:00 Expires: 03/11/14 23:59:00		
[192.614]	Dig Ticket #	X0430900, X0430901

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